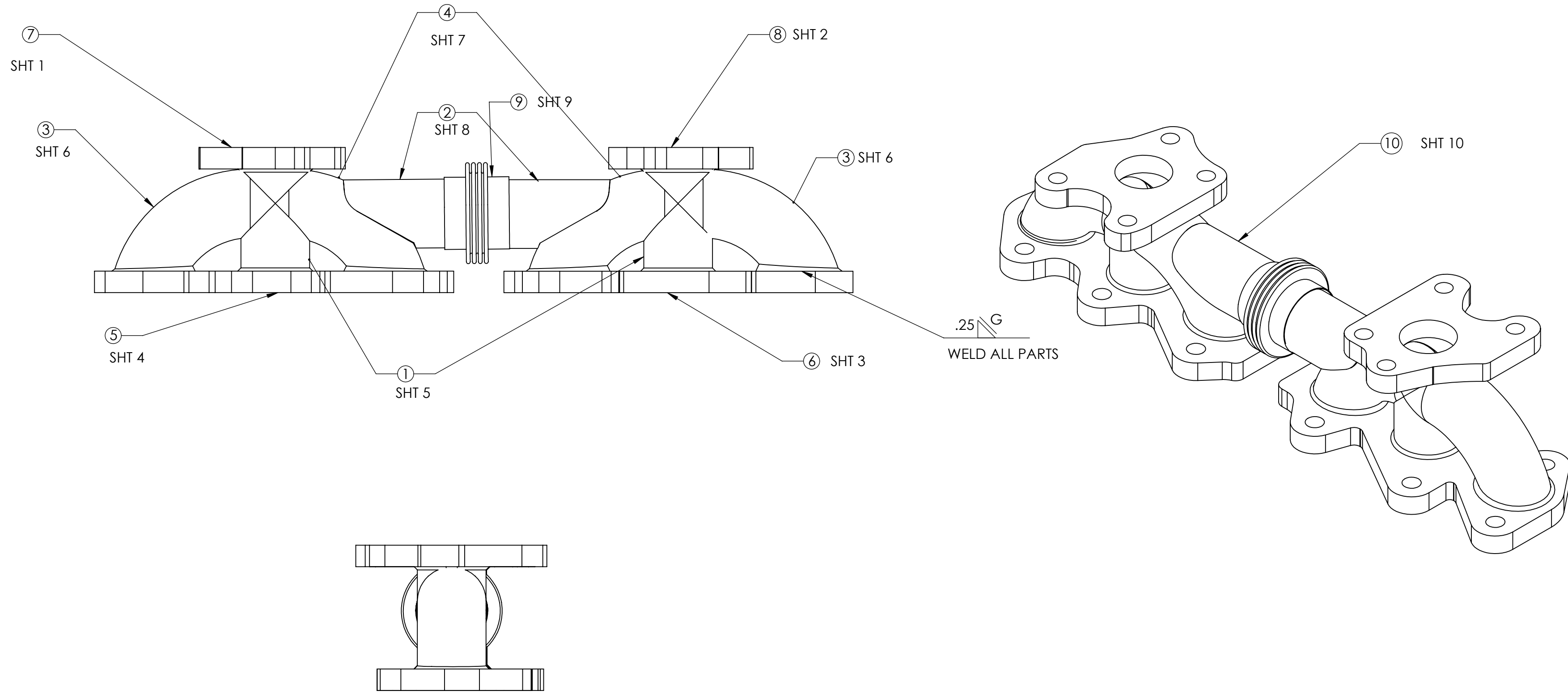


REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVAL



GENERAL NOTES:
 BREAK ALL SHARP EDGES AND CORNERS, EXCEPT AS NOTED
 IDENTIFY AND INSPECT PER STANDARD SHOP PRACTICE
 CLEAN UP AND GRIND SMOOTH ALL WELDMENTS
 TOP AND BOTTOM FLANGES ARE LEVEL

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	150-002	VERTICAL TUBE	1.60" Ø SS 321	2
2	150-004	MIDDLE HORIZONTAL TUBE	1.60" Ø SS 321	2
3	150-001	OUTER VERTICAL TUBE	1.60" Ø SS 321	2
4	150-003	INNER VERTICAL TUBE	1.60" Ø SS 321	2
5	250-004	LOWER LEFT FLANGE	0.500" SS 304	1
6	250-003	LOWER RIGHT FLANGE	0.500" SS 304	1
7	250-001	UPPER LEFT FLANGE	0.500" SS 304	1
8	250-002	UPPER RIGHT FLANGE	0.500" SS 304	1
9	350-001	BELLEWS		1
10	650-001	MANIFOLD ASSEMBLY	-----	1

PART NO.	ASSY USED ON	DETAIL NO	QTY	NAME OF DETAIL	MATERIAL	FINISHED SIZE
ALL DIMENSIONS IN INCHES DIMENSIONAL TOLERANCES ±.005 UNLESS NOTED ANGLES ±1/4° FINISH				<h1>STUART HAGEN</h1>		TITLE MANIFOLD ASSEMBLY
DESIGNED BY:	AJ DAVIGNON	10/25/10	DWG. NO. 650-001		SIZE C	REV
DRAWN BY:	AJ DAVIGNON	10/25/10	SCALE 2:1	MAT'L:	SHEET 10 OF 10	
CHECKED BY:	AJ DAVIGNON	10/25/10				
APPD BY:	AJ DAVIGNON	10/25/10				